

Gear Up Nation

Decoration

All merchandise must be purchased through Gear Up Nation to qualify for pricing below. Client supplied garments can be considered on case by case basis.

Please note: For garments or merchandise supplied by clients, Gear Up Nation is not responsible for replacement in the event of damage or decoration error. In such cases, clients will be refunded **only the decoration cost**, and may choose to replace the item at their discretion. We strongly recommend providing **at least two extra pieces** for testing and potential mishaps.

Embroidery:

Stitch Count	1-4 Units per Logo	5-12 units	13-100
1-4000 (typical logo)	\$25	\$18.75	\$12.50
4k-8k	\$28	\$21	\$12.50
8k-12k	\$32	\$24.75	\$13.48
12k+-16k	\$36	\$29.25	\$15.70
16k+	Custom quote		

100+ garments - Custom Quote

Custom/Team/Uniform Decorations:

- Monogram or 15 or less letters: \$18.00/garment
- Custom number on back of hats: \$12/hat
- Right chest name in addition to left chest logo: 1 line \$8.00, 2 lines \$12.00

Additional:

- Pocket hooping or clamp hooping starts at +\$4.00/garment
- Hat starts at +\$4.00
- 3D Puff starts at +\$3.5
- Applique Custom quote required

Printed/Heat Transfer or sublimation:

Logo Size	1-9 Units per logo	10-50 Units per logo
0-99 square inches	\$18	\$13.50
100 + square inches	Custom quote	Custom Quote

Screen printing:

Screen set up per color: \$22

Set-Up Charges						
	Quantity					
Number of Colors	5-12	13-35	36-47	48-71	72-143	144-up
1	\$19.20	\$9.60	\$10.00	\$5.00	No Charge	No Charge
2	\$28.80	\$19.20	\$14.40	\$7.00		
3	\$38.40	\$28.80	\$24.00	\$19.20		
4	\$50.40	\$38.40	\$33.60	\$28.80	\$24.00	
5	\$88.80	\$76.80	\$57.60	\$48.00	\$33.60	
6	\$117.60	\$105.60	\$81.60	\$67.20	\$43.20	
Printing Pricing						
	Number of Colors					
Quantity	1	2	3	4	5	6
5-12	\$3.78	\$5.04	\$6.30	\$7.56	\$8.82	\$10.08
13-23	\$2.40	\$3.30	\$4.20	\$5.22	\$6.36	\$7.49
24-35	\$1.92	\$2.82	\$3.66	\$4.56	\$5.40	\$6.36
36-47	\$1.62	\$2.34	\$3.00	\$3.72	\$4.44	\$5.16
48-71	\$1.32	\$1.92	\$2.46	\$3.06	\$4.20	\$4.26
72-143	1..65	\$1.62	\$2.10	\$2.58	\$3.06	\$3.60
144-287	\$0.90	\$1.26	\$1.62	\$1.98	\$2.40	\$2.70
288-999	\$0.84	\$1.20	\$1.44	\$1.74	\$2.04	\$2.34
1000-1200	\$0.78	\$1.08	\$1.38	\$1.68	\$1.98	\$2.28

Dark Garments Double Hit	\$0.62
Color Change per design	\$11.25
2" Names	\$10.25
Numbers (4", 6", 8", 10") min 10	\$7.50

Nylon Mesh Jerseys	
Quantity	Additional \$
1-11	\$1.44
12-47	\$1.08
48-72	\$0.72
73-up	\$0.58

Development

All development services include virtual proof for approval. Additional charges apply for physical sew out or additional proof requests as noted below.

Service	Cost	Art Requirements	Turn Time & Details
Embroidery Development from Art “Digitizing”	\$50 per Logo	Vector Art, High resolution JPG, Bitmap, EPS or PDF. B&W slick, camera ready or clean copy art	Virtual Sample emailed for approval 10 business days after receipt of all information
Embroidery Text Development	\$35 per logo	Desired text and font from available fonts on file	Virtual Sample emailed for approval 5 business days from receipt of all information.
Embroidery Edit	\$20 per hour + \$20 per additional hour	Detailed description of required edits or clean art for reference	Virtual Sample emailed for approval 5 business days from receipt of all information
Embroidery with Provided DST file	\$0.00 if no edits are required	Existing Embroidery file (.dst file format)	Virtual Sample emailed for approval 5 business days from receipt of all information
Embroidery Physical Swatch Sew Out	\$50 per logo	Upon customer request only, virtual samples are included in all development services	Physical sew out sent to customer in 3 business days.
Printed Heat Transfer Development	\$40 per logo	Vector Art, High Resolution JPG or PDF	Virtual Sample emailed 5-10 days from receipt of all information for up to 200 units. Contact us for orders with larger quantities.